

8

7

6

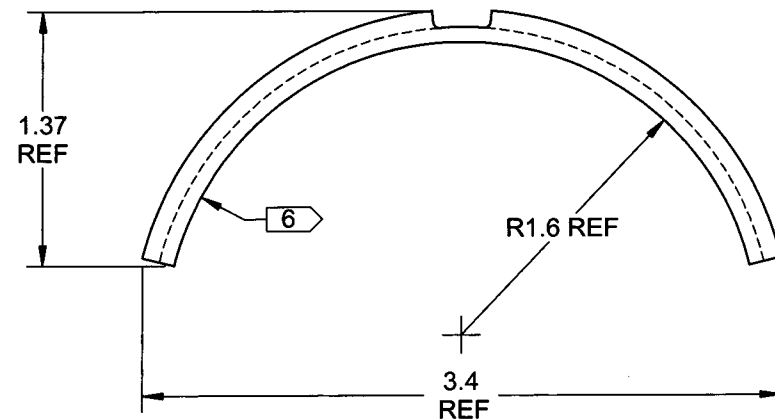
5

4

3

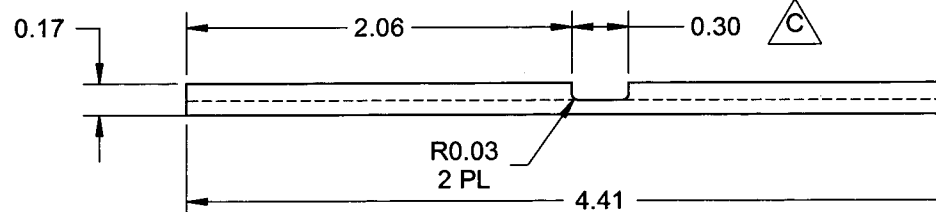
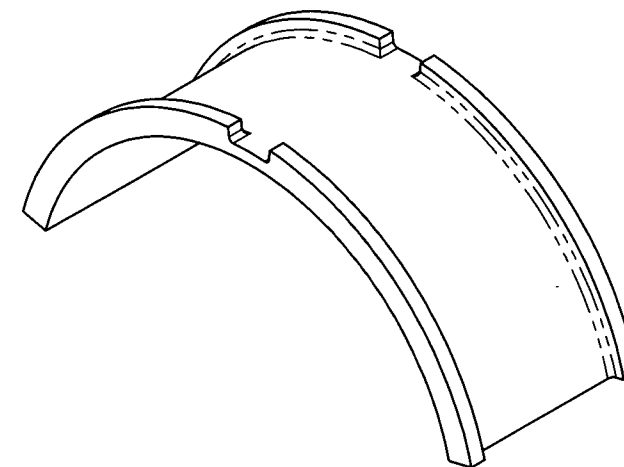
2

1



D4012-1 CUSHION
(MAKE FROM D4012-1F)

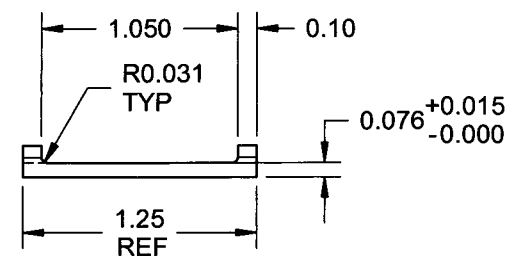
(COLD FORMED DURING INSTALLATION, DIMS REFERENCE ONLY)



D4012-1F FLAT MACHINED STATE

1

0.09 REF
(MACHINE FLUSH TO 0.076 SURFACE)



RELEASED

2015 MAR 26

ECN 15-532

NOTES:

- 1) MATERIAL: MAKE FROM D4287-3
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4012-1" AND B/N "BXXXXX" PER QSI 044 6.1
- 7) WEIGHT: 0.02 lbs

C	ADD 0.30 NOTCH, 2 PL, ADD COLD FORM NOTE, REF DIMS FOR D4012-1 REASON: PAR 14-331, NCR 14-3521	DB	14.09.22
B	CHANGED RAW MATERIAL TO REDUCE MANUFACTURING COSTS: PART NOW MACHINED FLAT AND SHAPED WITH RADIUS. REF: PAR10-29	MB	10.12.07
A	NEW ISSUE	MB	09.10.19
REV.	DESCRIPTION	BY	DATE
DESIGN	MB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	RF	DRAWING NO. D4012 REV. C SHEET 1 OF 1	
MFG. APPR.	DD		
APPROVED	HS	TITLE CUSHION SCALE NTS	
DE APPR.			
DATE	14.09.22	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	